

Work Order ID 110516

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Item ID: D2965 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cap
 Start Date: 12/23/13 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 12/23/13 Req'd Qty: 2.00 ***2*** Customer:
 Reference: repowder coat

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2965	Rev B								

150 Powdercoat 0.00 ***150*** 2 φ 13-12-23 DAS 34 9-89
 Powdercoat Memo 0.00

Powder Coating
 PULL FROM STOCK:
 2 X D2965 B80089
 RE-POWDER COAT GREY
 M 125008
 Mask as per Dwg D2965 Powder To match Skidtube(Ref: 4.3.5.x) as per QSI
 00543 START TIME: 3:15 OVEN TEMPERATURE:
320 FINISH TIME: 3:45

160 QC3- Inspect Part Finish 0.00 ***160*** 2v k ll 14/01/08
 QC Memo 0.00
 Quality Control

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: <u>FP-001</u>	0.00				x2	d	HL	12/01/09
190									
Packaging	Memo	0.00							
Packaging	X RE-IDENTIFY USING NEW B.N								
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

14-01-8
 03/01/2014
 14-01-8

Picklist Print

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Work Order ID: 110516

Parent Item: D2965

Start Date: 12/23/13

Required Date: 12/23/13

Parent Item Name: Cap

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: A00.05.31New Issue EC
IPP Rev:Added Turning as per Rev B 06-12-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2965 Cap		Manufactured	No				Each	40.0000		2			

Location

Loc Qty

Loc Code

FP001

40

80089

9

99551

31

13-12-23

2

DAS
34
9-80

